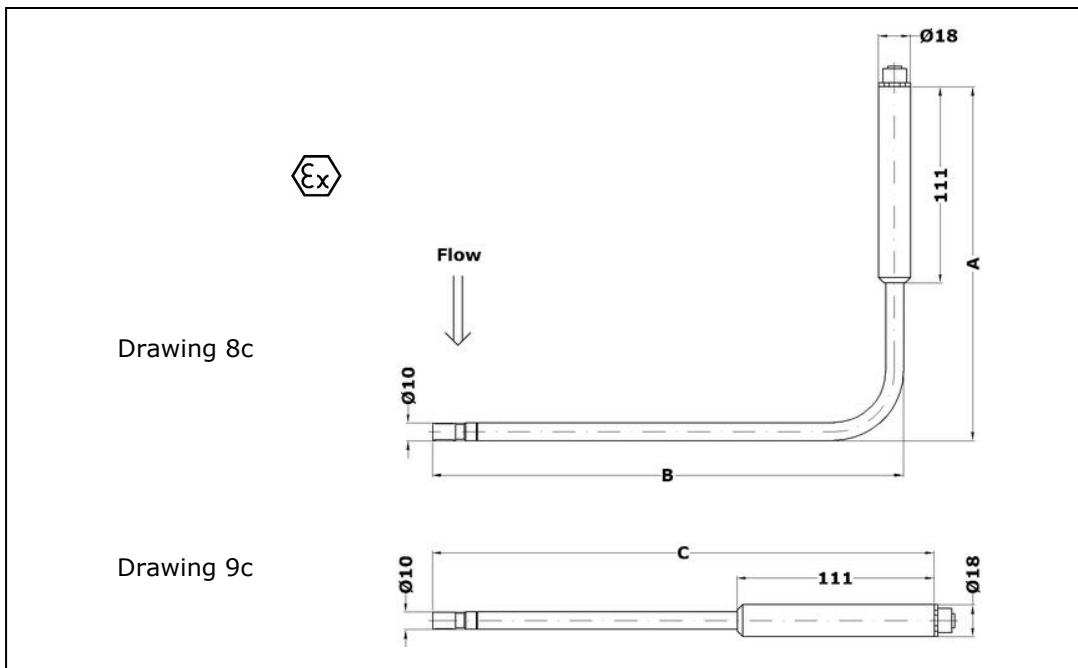


**Thermal flow sensors TA10-ZG8c and TA10-ZG9c for exact and stable, long-term measuring of lower flow velocities (Laminar Flow)**





### Measured variable

- standard velocity  $N_v$   
default:  
temperature  $t_n = +21 \text{ °C}$   
pressure  $p_n = 1014 \text{ hPa}$   
adjustable

### Functional principle

- flow measurement according to the heat transfer method

### Design

- probe, straight or angular
- with integrated transducer

### Advantages

- accurate measurement of lowest flow velocities
- integrated transducer
- ATEX protection for applications in Category 3G and 3D (Zone 2 and 22)
- no moving parts
- GMP compliant
- protective stainless steel body
- sterilisable with hydrogen peroxide ( $\text{H}_2\text{O}_2$ ), formaldehyde and alcohol
- easy to install and commission
- easy ceiling or wall mounting
- high durability
- self-monitoring: discontinuity, damage to sensor element, heavy soilage, parameter inconsistency
- easy adjustment of parameters via serial interface

### Media

- clean and condensate-free gases, see (3) for more details

### Examples of application

- measuring laminar flow in clean rooms, under fan filter units
- measuring flow in production facilities of pharmaceutical, food processing and semiconductor industries
- monitoring flow in glove boxes, isolators, ...
- measuring the rate of sedimentation in spray booths

**Model designations (examples)**

TA10	200/300	G	E	80	p16	4-20mA	ZG8c
TA10	283	G	E	80	p16	0-10V	ZG9c
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)

**Basic types**

Type	Article No.
<b>with output 4-20 mA</b>	
TA10 200/300 GE 80 / p16 4-20mA ZG8c	B013/100
TA10 300/300 GE 80 / p16 4-20mA ZG8c	B013/101
TA10 183 GE 80 / p16 4-20mA ZG9c	B013/110
TA10 283 GE 80 / p16 4-20mA ZG9c	B013/111
<b>with output 0-10 V</b>	
TA10 200/300 GE 80 / p16 0-10V ZG8c	B013/120
TA10 300/300 GE 80 / p16 0-10V ZG8c	B013/121
TA10 183 GE 80 / p16 0-10V ZG9c	B013/130
TA10 283 GE 80 / p16 0-10V ZG9c	B013/131

**(1) Sensor type / probe diameter**

Thermal flow sensor  
Diameter 10 mm

**(2, 8) Dimensions**

Drawing 8c (angular)	A : 200 or 300 mm B : 300 mm
Drawing 9c (straight)	C : 183 or 283 mm

**(3) Media**

Air, nitrogen, natural gas, argon, helium, propane, butane, CO<sub>2</sub>, ...,  
Gas mixtures with consistent mix ratio  
Real gas calibration for achieving the slightest measurement uncertainties (on request)

**(4) Materials in contact with the medium**

Stainless steel 1.4571, 1.4305, 1.4404, glass, epoxy resin, silicone, (silicone-free on request)

**(5) Permissible temperature**

media	-10 ... +80 °C
ambient	-20 ... +60 °C

**(6) Pressure resistance**

Up to 16 bar / 1.6 MPa overpressure

**(7) Analog output**

4-20 mA or 0-10 V	see also 'Additional technical data', Page 4
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**(8) Design**

Probe as in Drawing 8c (ZG8c) or Drawing 9c (ZG9c) (see Page 1)

## Measuring ranges

Flow velocity Nv	Article No.
0.2 ... 1 m/s	V_TA10_C_1
0.2 ... 2 m/s	V_TA10_C_2
0.2 ... 20 m/s	V_TA10_C_20



## Measurement uncertainty / Time constant

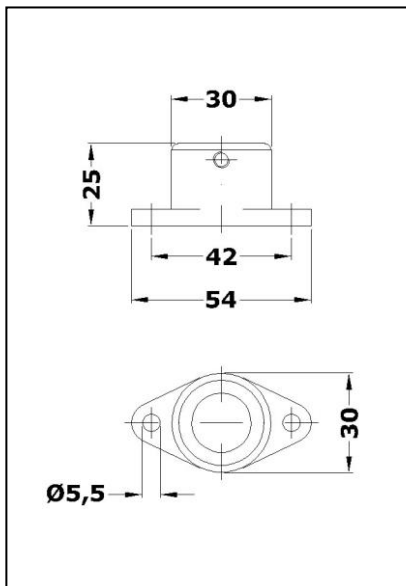
Measurement uncertainty for flow velocities Nv: 2 % of measured value + 0.02 m/s
Time constant : within seconds

## Additional technical data

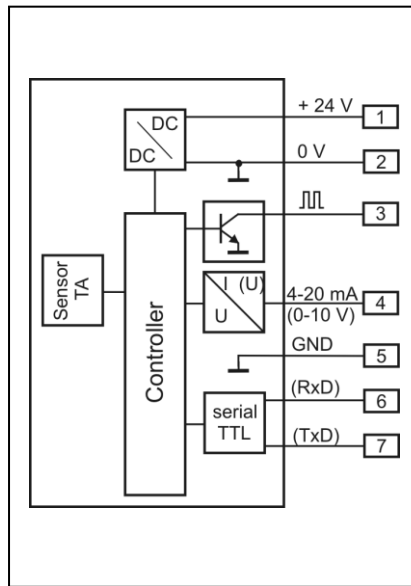
ATEX protection	CE <Ex> II 3 G Ex ec IIC T4 Gc X and CE <Ex> II 3 D Ex tc IIIC T135°C Dc X for applications in Category 3G and 3D (Zone 2 and 22)
Analog output flow	<b>current output 4-20 mA</b> resistance max. 400 Ohm alternatively: <b>voltage output 0-10 V</b> impedance 1 kOhm  output linear, update 500 ms in the case of discontinuity, damage to the sensor element, heavy soilage and parameter inconsistency: analog output < 3.6 mA or < -0.2 V
Output limit value or quantity pulse	Open Collector / max. 27 V, 20 mA
Electrical connection	M12x8 connector integrated in the sensor shaft (see Accessories)
Power supply	16 ... 27 V DC
Power consumption	< 1.5 W/
Current consumption	< 50 mA (24 V DC)
EMC	EN 61 000-6-2, EN 61 000-6-4
Degree of protection	sensor : IP68 (pressure resistance 1.6 MPa/16 bar) plug connector : IP67
Setting parameters	analog output, time constant, profile factor, pipe inside diameter, default, limit value or quantity pulse (rating adjustable), average absolute pressure. Parameters are factory-set and can be adjusted on site at any time using the programming adapter and UCOM software (see Accessories).
Sterilising sensor head	with hydrogen peroxide (H <sub>2</sub> O <sub>2</sub> ), formaldehyde and alcohol. Steam sterilisation is not recommended.

Accessories /Options			
	Description	Article No.	
	Cable connector 2 m	extension possible with 5-core cable	A010/030
	Cable connector 5 m	Extension possible with 5-core cable	A010/031
	PC software UCOM	for sensor configuration	A010/052
	Programming adapter M12x8 / TTL-USB	for UCOM software, PC-USB connection, adapter plug 230VAC/24VDC	A010/005
	Probe fitting SH18 ZG1	for fixing the probe to a smooth ceiling or wall surface, sealed with FKM O-ring	B004/610
	Transformed characteristic	for other gases	TA-TRANSFO
	Calibration certificate Nv	minimum 6 standard values	KLB
	DAkkS calibration	6 values within the measuring range; measurement uncertainty < 0.5 %, at least 0.01 m/s (only in conjunction with KLB)	CV-40 DAKKS

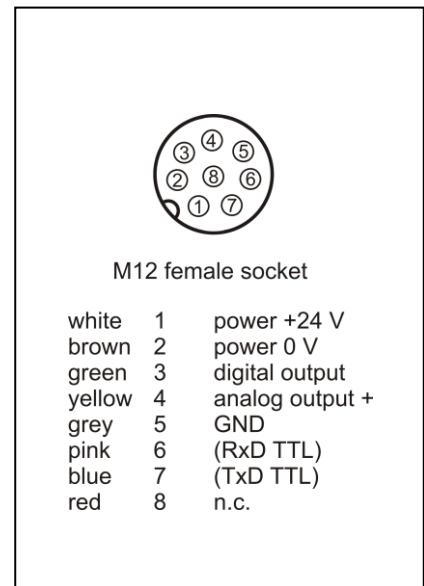





Probe fitting SH18 ZG1



Wiring diagram



Pin assignment

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Subject to alteration